

**3300** Injector **8N-7005** Technical File

SKU1: S6000K1K28N7005

SKU2: G1F100008N7005



# 3300 SERIES INJECTOR

## 3300 Injector 8N-7005 Technical File

# Content

1. 8N-7005 Injector Introduction.....	1
1.1. 8N-7005 Injector Basic Information .....	1
1.2. 8N-7005 Injector Common Part Number .....	1
1.3. 8N-7005 Injector Part Number Common Writing .....	2
1.4. 8N-7005 Injector Parameter.....	2
1.5. 8N-7005 Injector Specifications and Dimensions.....	2
1.6. 8N-7005 Injector Quality Control .....	2
1.7. 8N-7005 Injector Customized Service .....	3
1.8. 8N-7005 Injector Packing List and Package Size .....	3
1.9. 8N-7005 Injector Testing Standard and Certificate .....	5
1.10. 8N-7005 Injector Warranty Instructions.....	5
1.11. 8N-7005 Injector Manufacturer .....	6
2. 8N-7005 Injector Technical Support .....	6
2.1. 8N-7005 Injector Part Number Location .....	6
2.2. 8N-7005 Injector Installation.....	7
2.3. 8N-7005 Injector Reasons of Not Working Normally .....	8
2.4. 8N-7005 Injector Causes to Damage.....	8
2.5. 8N-7005 Injector Technical Support Obtaining Methods.....	8
3. 8N-7005 Injector Purchase and Delivery .....	9
3.1. 8N-7005 Injector Purchase Payment Term.....	9
3.2. 8N-7005 Injector Main Sales Markets .....	9
3.3. 8N-7005 Injector Declaration Requirements.....	9
3.4. 8N-7005 Injector Shipping Ways .....	9
3.5. 8N-7005 Injector Lead time.....	9
3.6. 8N-7005 Injector Logistics Time for Destination Out of China's Areas.....	9
3.7. 8N-7005 Injector Packing .....	10
4. 8N-7005 Injector Storage Standard.....	11
5. Company Information.....	12
5.1. Company Introduction.....	12
5.2. Contact Information .....	13
6. Copyright Statement.....	13

## 3300 Injector 8N-7005 Technical File

### 1. 8N-7005 Injector Introduction

#### 1.1. 8N-7005 Injector Basic Information

Title	China made new 3300 injector 8N-7005 fuel injector	
SKU 1	S6000K1K28N7005	
SKU 2	G1F100008N7005	

#### 1.2. 8N-7005 Injector Common Part Number

##### (1) Injector Exchange Information

Injector Part Number	Re-manufactured Part Number	Replacement Number	OE Number
8N-7005	OR-1740	/	/
8N7005	OR1740	/	/
	OR-3418	/	/
	OR3418	/	/

##### (2) 8N-7005 Matching Information

Car model	Engine	Engine	Engine	Engine	Engine	Engine
PAVING COMPACTOR	CB-534	CP-643	CP-653	CS-643	CS-653	
CRAWLER LOADER	963	973	977			
WHEELED BULLDOZER	814B					
WHEEL-TYPE LOADER	930	930R	930T	936	936E	936F
	950B/950E	950E	966C	966D	966E	966F
	966G	970F	972G	G936	950B	966F II
CRAWLER TYPE LUMBER COLLECTOR	120C	125C	527	D4HTSK III	D5HTSK II	
WHEEL TYPE LUMBER COLLECTOR	120C	515	518	518C	525	528
	530B	FB518	528B			
ENGINE-MACHINE	3304	3306				
PIPE HANGER	571G	572G				
GRADER	120G	12G	12H	12H ES	12H NA	140G
	140H	140H ES	140H NA	143H	14G	160G
	160H NA	130G	160H			
TRACK-TYPE TRACTOR	140 141 143 4 4A 5 55 56 56H 57 57H 5A 5P 5S 6 6A 6S 6SU	7 7A 7S 7S LGP 7SU 7U D4E	D5B D5E D5H D5H XL	D6D D6D SR D6E D6E SR D6F SR	D6G D6G SR D6G2 XL D6GC D6H D6H	D6H XL D6H XR D7G D7H

		D4E SR D4H XL D4H D4H III D5			II	
CHALLENGER	65	65B	65C	65D	70C	
WHEELED SELF-PROPELLED SCRAPER	615 615C 615C II	621E 621S	627B 627E 627F	637D 637E 639D		
ARTICULATED UNLOADING TRUCK	D250B D25C D25D	D300B D300D	D30C D30D	D350C D350D D35C		
ENGINE - INDUSTRIAL	3304	3304B	3306	3306B		
EARTHWORK COMPACTOR	815B	816B				
EXCAVATOR	215 215B 215C 215D 219 219D	225 225B 225D 229 229D 235	235B 235C 235D 330 L 330 LN	330-A 330-A L 330-A L 330-A LN	350-A 350 L 350-A L E240 E300	E300B EL240 EL300 EL300B
ENGINE - GENERATOR SET	3304	3304B	3306B			

### 1.3. 8N-7005 Injector Part Number Common Writing

8N-7005, 8N 7005, 8N7005, OR-1740, OR 1740, OR1740, OR-3418, OR 3418, OR3418

### 1.4. 8N-7005 Injector Parameter

Adaptation System: **HEUI SYSTEM**

Injector Series: **3300 Series**

Injector Type: **Mechanical Injector**

Vehicle Configuration Information: **3300 Engines**

### 1.5. 8N-7005 Injector Specifications and Dimensions

Injector Size: **20cm\* 3.5cm \*3.5cm =245cm<sup>3</sup> (L\*W\*H=V)**

Injector Net Weight: **0.32kg**

Injector Gross Weight: **0.4kg**

Injector Quality: **China Made New**

Package Size: **22cm\* 4cm \*4cm = 352cm<sup>3</sup>**

Injector Type: **Diesel Common Rail Injector**

MOQ: **4 Pieces**

### 1.6. 8N-7005 Injector Quality Control

#### (1) Injector Testing

All injector spare parts are tested for electrical characteristics, accuracy, high temperature, low temperature, withstand voltage, leakage, durability, and various working conditions.

#### (2) Injector Assembling

And the quality control of the injector production and installation process, our company strictly follows the standard product installation data and product installation steps to install, such as injector stroke test, injector solenoid valve tightening torque, injector nozzle tightening torque.

**(3) Injector Inspection**

The factory inspection of the injector is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same fuel injector for a total of no less than three times for factory inspection, and the fuel injector installation testing environment are progressed in dust-free workshop.

**1.7. 8N-7005 Injector Customized Service**

**(1) Injector Customized Service:** Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, injector internal packaging, injector external packaging and labels customized, etc.

	
<p>Injector shell engraving</p>	<p>Injector box and label</p>

**(2) Injector Customized Service Requirements:**

The purchased of customized injector are not less than **10 pieces**.



Customized injector packages no less than **1000 pieces**.



Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark authorization and the sample of logo image file.

**▲ Once the customized fuel injector is sold, it cannot be returned or exchanged if there is no quality problems.**

**1.8. 8N-7005 Injector Packing List and Package Size**

**(1) Injector Spare Parts List**

No.	1	2	3
Image			
Name	Injector Assy	Nozzle Protective Cover Cap	Intake hole Cover Cap

Description	Injector Assy Fuel injector part number <b>8N-7005</b>	Protect nozzle holes from being polluted and blocked	Protect the oil inlet hole from pollution and blockage
No.	4	5	6
Image			
Name	VCI Anti-rust Bag	Injector Packing Box	
Description	Prevent fuel injector from rusting	Package for injector and injector accessories	

⚠ Minors are forbidden to use the fuel injector assembly, O-ring, gasket, nozzle protective cover, fuel injector house protective cover, solenoid valve protective cover, VCI anti-rust bag, and air bubble bag to avoid personal injury.

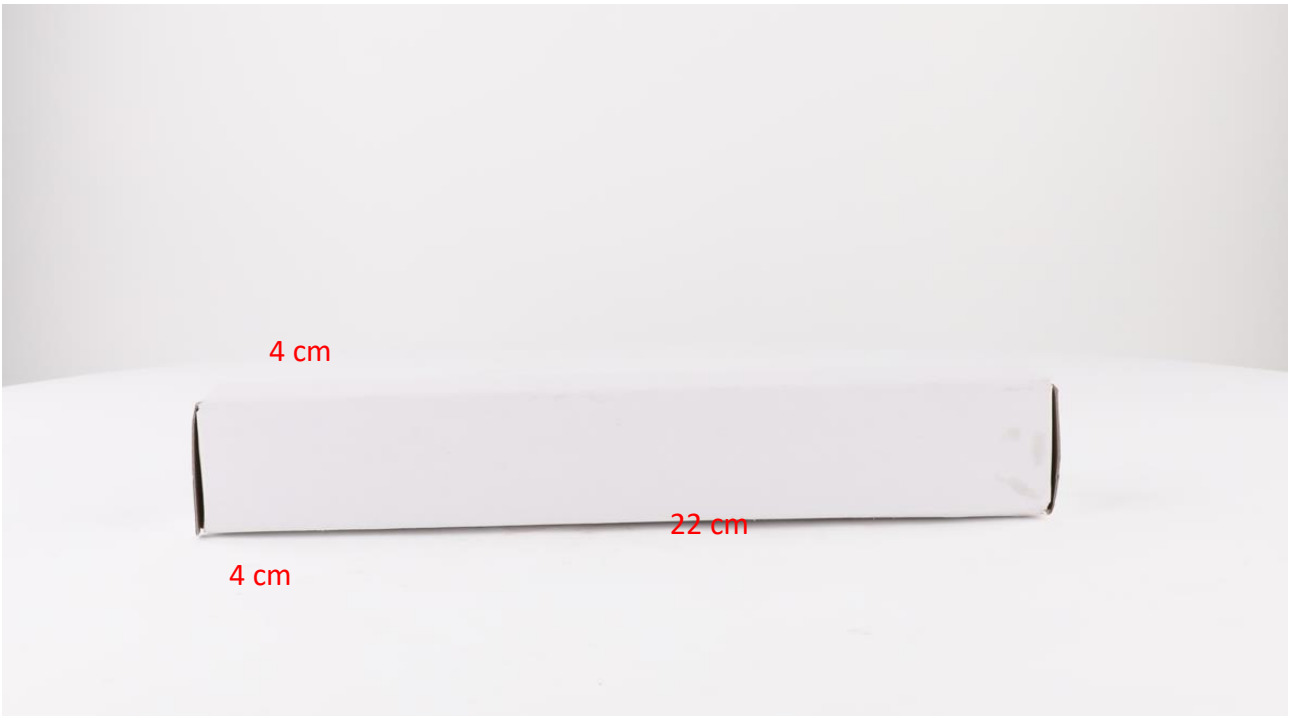
⚠ O-ring and gasket are disposable installation accessories, and need to be replaced for re-installation.

⚠ The nozzle protective cover, the injector house protective cover, and the solenoid valve protective cover are recyclable accessories that can be reused.

⚠ VCI anti-rust bags and bubble bags are non-degradable materials, please dispose of them properly after using.

⚠ The injector and the installation parts should be coated with appropriate sealing oil during installation.

**(2) Injector Box Size**



No.	Name	Injector Package Size (cm)
1	Injector Box	22*4*4

**1.9. 8N-7005 Injector Testing Standard and Certificate**

We can provide the factory quality inspection test report of each injector to ensure that each injector delivered meets the engine performance indicators.

**1.10. 8N-7005 Injector Warranty Instructions**

**(1) Product Warranty Conditions and Instructions**

It is necessary to provide pictures, videos, or test reports detected by the injector inspection equipment when the injector is abnormal during use as evidence to feed back to the salesman. Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting the

engine, 4. Engine noise, 5. oil leakage etc.

## (2) Injector Warranty Coverage

Within 15 days after customer receives the **8N-7005** injector, if there is a performance failure and the product has no appearance damage, customer can choose to replace it or repair it;

If the **8N-7005** injector has performance problems during the warranty period (6-12 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;

If the injector house has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.

**⚠ Tips: For products not covered by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3 months from the date of repairing.**

## (3) Injector Out of Warranty Coverage

The warranty period has expired.

Injector failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.

Customer disassembles or repairs the injector personally resulting in damage to the injector.

Injector damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire).

Injector failure or injector damage caused by non-injector design, technology, manufacturing, quality and other issues.

Injector failure due to system pressure exceeding system approved pressure.

Injector failure caused by system voltage exceeding approved voltage.

Injector failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.

Injector failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).

Injector failure caused by not following the installation angle specified in the vehicle engine maintenance manual.

Injector failure caused by not following the cleaning requirements specified in the vehicle engine maintenance manual.

Injector failure caused by failure to replace consumable parts as specified in the vehicle engine maintenance manual.

Injector failure caused by not complying with the intake system fit clearance and exhaust system fit clearance requirements specified in the vehicle engine maintenance manual.

Failure to replace the consumable parts and the fitting clearance of the oil inlet system pipeline and the fuel injector connection in accordance with the fuel intake system specified in the vehicle engine maintenance manual.

### 1.11. 8N-7005 Injector Manufacturer

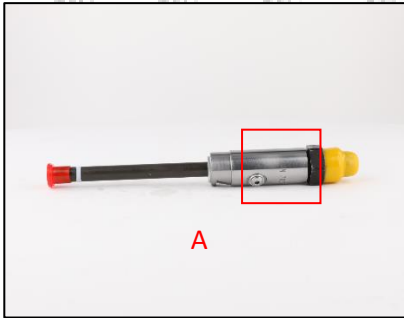
**Injector manufacturer:** Shenzhen Shumatt Technology Co., Ltd

## 2. 8N-7005 Injector Technical Support

### 2.1. 8N-7005 Injector Part Number Location



1) E.g.: The injector part number see as follows



No.	Name
A	part number

## 2.2. 8N-7005 Injector Installation

### (1) 8N-7005 Injector Installation Precautions:

- ⚠ The replacement of the fuel injector must strictly follow the electrical system, the approved pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual;
- ⚠ Replacement of wearing parts of the fuel system, cleaning requirements for the connection between the fuel system and the injector, the fitting clearance of the fuel injector connection, the installation angle and tightening torque of the injector, the fitting clearance of the intake system, and the fitting clearance of the exhaust system to ensure the service life of the engine and the normal operation of the injector.
- ⚠ When installing the fuel injector on the engine, it is necessary to clean the engine block, cylinder head and other parts connected to the fuel injector, and ensure that there is no dust, carbon deposits, water, rust spots, etc.
- ⚠ Before installing, check whether the fuel injector nozzle gasket has been replaced and installed on the fuel injector.
- ⚠ When installing the fuel injector, apply lubricant between the fuel injector, fuel nozzle sealing gasket and O-ring.
- ⚠ Without replacing new gasket can lead to: deformation of the tight cap of nozzle, deformation of nozzle, deformation of nozzle orifice, oil leakage and air leakage, which will cause serious damage to the fuel injector and nozzle to break and cause damage to the engine.
- ⚠ When installing the injector on the engine, please carefully check the components related to the installation of the injector, such as the injector pressure plate, screw, injector rod and other accessories are not deformed, and install it in strict accordance with the operation steps of the engine maintenance manual.
- ⚠ It is forbidden to operate the bare injector for a long time in an environment with serious dust pollution and corrosion to iron products.
- ⚠ It is forbidden to operate the bare injector for a long time in a strong magnetic field environment.

### 2.3. 8N-7005 Injector Reasons of Not Working Normally

- (1) There is air in the oil circuit of the engine fuel system.
- (2) Vehicle oil pump oil supply system is not normal.
- (3) Engine common rail system oil leakage or pressure limiting valve damage.
- (4) There is a short circuit, cutting out and poor contact in the wiring harness connected to the fuel injector of the vehicle.
- (5) The long-term placement of the injector causes the anti-rust oil to solidify, and the internal components are stuck or the oil holes are blocked.

**⚠ Before installing, carefully check whether other components in the common rail system except the fuel injector are damaged so as to prevent the fuel injector from not working properly after being replaced.**

### 2.4. 8N-7005 Injector Causes to Damage

- (1) Don't operate properly according to engine maintenance manual during dis-assembly or installation, resulting in damage to the injector.
- (2) The fuel oil used for the vehicle does not meet the standard cause damage to the injector, such as: the water content in the fuel oil exceeds the standard, iron powder, aluminum powder, sulfide impurities exceed the standard, etc.
- (3) The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating oil of the engine system for a long time will cause abnormal wear of the engine, excessive exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard. all above reasons can cause damage to the injector.
- (4) The abrasion of the oil pump produces iron powder and aluminum powder enter the fuel injector and cause damage to the fuel injector.
- (5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the fuel injector and causing damage to the fuel injector.
- (6) The fuel injector is damaged due to replacement or adjustment of the relevant parts of the fuel injector. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring harness connected to the injector fails to meet the original standard.
- (7) The engine is overheated and overloaded for a long time working results in damage to the fuel injector.
- (8) The injector will be damaged naturally at the end of its working life.
- (9) The injector is magnetized (injector parts' magnetic exceeded) causing the injector to not work properly.

**⚠ Before replacing the fuel injector, please check the engine parts carefully according to the engine maintenance manual to avoid the fuel injector being damaged again after replacement.**

### 2.5. 8N-7005 Injector Technical Support Obtaining Methods

- (1) Injector Technical File, visit <http://shumatt.com> to get the technical file.
- (2) Injector Technical Videos

**Facebook: Visit** <https://www.facebook.com/hison.li> to get the technical videos, constantly follow can get more information.

**YouTube:** [https://www.youtube.com/channel/UCByvYBx7VjV\\_mAfxh\\_Hu-aw](https://www.youtube.com/channel/UCByvYBx7VjV_mAfxh_Hu-aw) to get the technical videos, constantly follow can get more information.

**Shumatt:** Visit <http://shumatt.com> to get the technical videos.

(3) Injector Information Query Software

TruckBook Parts EPC APP, Android/Apple App Store download and install, visit <http://shumatt.com> to get the download and installation tutorial.

(4) Search The fuel injector test data through TruckBook Parts EPC APP.

### 3. 8N-7005 Injector Purchase and Delivery

#### 3.1.8N-7005 Injector Purchase Payment Term

**Payment Terms:** T/T, PayPal, Alipay, WeChat

Please contact our salesmen for specific payment information.

#### 3.2. 8N-7005 Injector Main Sales Markets

Injector main sales markets: Asia, Europe, North America, South America, Africa etc.

#### 3.3. 8N-7005 Injector Declaration Requirements

Shumatt can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

#### 3.4. 8N-7005 Injector Shipping Ways

**Destination in China areas:** SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

**Destinations out of China's areas:** DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

#### 3.5. 8N-7005 Injector Lead time

**Lead time:** Send out within 3 – 7 working days after receiving payment (Except for special products and special cases) .

#### 3.6.8N-7005 Injector Logistics Time for Destination Out of China's Areas

**DHL Logistics Time:**

Country or Region of Departure	Hong Kong, China	Other Countries or Regions of Asia	Australia and New Zealand	Europe	America	Other Countries
China's Mainland	7 Days	7 Days	8 Days	8 Days	8-12 Days	7-10 Days

**UPS Logistics Time: Country or Region of Departure: China's Mainland**

Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time
Japan	3 Days	UK	5-7Days	Egypt	5-7 Days
Turkey	5-7 Days	Singapore	3 Days	Switzerland	5-7 Days
Bahrain	5-7 Days	Latvia	7-10 Days	New Zealand	7-10 Days
Sri Lanka	5-7 Days	Thailand	3 Days	Austria	5-7 Days
Romania	5-7 Days	Vietnam	3-5 Days	Estonia	5-7 Days
Malaysia	3-5 Days	Israel	5-7 Days	Mexico	7-10 Days
France	5-7 Days	America	5-7 Days	United Arab Emirates	5-7 Days
Italy	5-7 Days	Netherlands	5-7 Days	Bengal	7-10 Days
Lebanon	5-7 Days	Philippine	3-5 Days	Greece	7-10 Days

South Korea	3 Days	Spain	5-7 Days	Myanmar	5-7 Days
Canada	5-7 Days	Germany	5-7 Days	Saudi Arabia	7-10 Days
Portugal	5-7 Days	Australia	5-7 Days	South Africa	7-10 Days
Denmark	5-7 Days	Belgium	5-7 Days	Ukraine	7-10 Days
India	7-10 Days	Qatar	7-10 Days	Poland	5-7 Days
Indonesia	3-5 Days	Morocco	7-10 Days	Pakistan	7-10 Days
Kuwait	7-10 Days				

The logistics time is for reference only, subjects are according to the actual arrival.

### 3.7. 8N-7005 Injector Packing

**Domestic express packaging:** Usually wrapped in waterproof scotch tape, such as picture No.2.

**International express packaging:** Wrapped with waterproof yellow tape After wrapping the black protective film, such as picture No. 3.

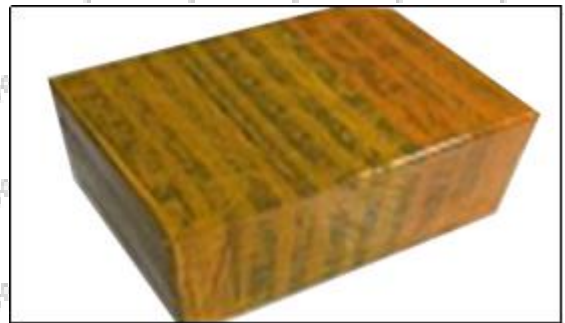
**Pallet Shipping:** Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 4,also, the products can be packaged according to customers' requirements.

- ⚠ The packing tray is made of plastic and can be recycled.
- ⚠ Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.
- ⚠ Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.



Pic No. 1

**Domestic express packaging:**  
 Wrapped by Transparent tape



Pic No. 2

**International express packaging:**  
 Wrapped with yellow tape after wrapping black protective film



Pic No. 3

**Pallet Shipping:** Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties

#### 4. 8N-7005 Injector Storage Standard

##### (1) Choose a suitable storage place

The warehouse and cargo yard where the fuel injector is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acid, alkali, salt and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry.

##### (2) Strict requirements of warehousing

Strict inspections should be carried out when the fuel injectors are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash and other dirt, remove the rust and do anti-rust treatment in time. Packaged injectors must be protected from damage.

##### (3) Keep the warehouse dry and preventing moisture

The relative humidity is usually below 70% for the fuel injectors placed in the room, and the corrosion of the fuel injectors is significantly reduced.

Injectors must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

##### (4) Stack Properly

After the injector is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the injector from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse

If the fuel injector package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.



**It is forbidden to leave the injector exposed in the air for a long time.**

⚠ It is forbidden to store acid, alkali, salt and other substances together with the injector.

⚠ The unpacked fuel injector must be rust-proof during secondary storage.

## 5. Company Information



📍 Office Locations

● Global Exhibitions

### 5.1. Company Introduction

**Chinese Name:** 深圳市舒马特科技有限公司

**English Name:** Shenzhen Shumatt Technology Co., Ltd

📞 **Mob Phone/WeChat:** +86-13410541523

📞 **HK Telephone:** +852-67653519

📞 **Telephone:** +86-755-23215133

✉ **Email:** [ruby@shumatt.com](mailto:ruby@shumatt.com)

🌐 **Website:** [www.shumatt.net](http://www.shumatt.net)

📍 **Shenzhen Office:** 11-12, Floor 14, Building 13, Qinchengda Building, Exit A, Honglang North Subway Station, Bao'an District, Shenzhen, China's Mainland

📍 **Shenzhen Office:** Room 428-430, Building B, Huafeng Zhigu Technology Industrial Park, Exit B, Fuyong Metro Station, Bao'an District, Shenzhen, China's Mainland

📍 **Hong Kong Office:** Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

📍 **After-sales Service Address:** Please contact our salesmen to obtain and provide the corresponding product maintenance reasons ( Reference: [1.10. 326-4700 Injector Warranty Instructions](#) )

**5.2. Contact Information**

No.	Name	WeChat/ WhatsApp	Email	Facebook	YouTube
1	Ruby	+86-13410541523	ruby@shumatt.com	Hison Li	Hison Li
2	Ivy	+86-18025309821	sales@shumatt.com	Ivy Shumatt	Shumatt IVY
3	Rebecca	+86-18025349821	sales01@shumatt.com	Rebecca SHUMATT	SHUMATT Rebecca
4	Janny	+86-18028749821	sales02@shumatt.com	Janny shumatt	Janny Shumatt
5	Sam	+86-13316859821	Sales8@shumatt.com	Shumatt Sam	Sam Shumatt
6	Natalie	+86- 18938945856	sales15@shumatt.com	Shumatt Natalie	Lin Natalie
7	Ada	+86-1342286353	sales5@shumatt.com	Shumatt Ada	Ada Shumatt
8	Hison Li	+86-18318811871	web@shumatt.com	Hison Li	Hison Li
9	Mecca	+86-18938948618	sales11@shumatt.com	Shumatt Mecca	Shumatt Mecca
10	Eric	+86 18319033618	sales3@shumatt.com		
11	Wayne ( Joaquín en español )	+86-13316959821	wayne@shumatt.com	shumattwayne	Wayne Shumatt
12	Sylvia	+86 18312499884	sales6@shumatt.com		

Visit <http://shumatt.com> to obtain the latest information of salesmen  
**PS:** Shumatt’s sales-men’s emails are all end with [@shumatt.com](mailto:@shumatt.com)

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